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INSTALLATION GUIDE



All ROBAR Tapping Sleeves are leak tested at the factory prior to shipping.

1. Visually inspect the outlet sleeve to ensure it is of the required outside diameter and outlet size for the desired application. Make sure the tapping sleeve is complete and there are no missing nuts, bolts or washers.
2. Separate the 2 sections of the outlet sleeve for sleeves 4"-16" nominal OD. Remove the nuts, washers and lifter bars and be careful not to misplace them. Larger OD outlet sleeves are supplied with 3 sections. For a 3 section sleeve, loosely assemble the 2 back sections. Be sure to leave a 1" - 1-1/2" gap between the 2 sections.
3. Clean the pipe over the entire circumference where the sleeve is to be installed. Be sure that there is no foreign debris (pebbles or dirt) on the clamp gasket or pipe. Lubricate the sleeve gasket with a potable, NSF certified lube. ROBAR recommends SLIKSTYX.
4. Place the flange section of the sleeve on the pipe and slide it into position.
5. Slide the back section(s) over the back of the pipe and into position. Insert the bolts into corresponding bolt holes and tighten the nuts by hand. Be sure to maintain an equal gap between the outlet sleeve sections.
6. Tighten each nut, starting in the center, moving outward while alternating between the sleeve sections. Torque each nut to 80 lbs. ft. Prior to backfilling, be sure to double check the torque levels on each nut.

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