



2406 / 2506

CAST DUCTILE IRON SERVICE SADDLE



APPLICATIONS:

ROBAR **2406 / 2506** Service Saddles are used to take a service outlet off a transmission or distribution line. The **2406 / 2506** are suitable for use on C900 pipe due to their wide strap configuration. The **2406** comes with shop coat and the **2506** comes with fusion bonded epoxy coated. The **2406 / 2506** comes with Stainless Steel straps.

MATERIAL SPECIFICATIONS:

Saddle Body: Cast Ductile Iron body.
Gaskets: SBR (Buna S) Rubber.
Other compounds available.
Saddle Straps: 1/2" NC T304 Stainless Steel*.
Fasteners: 1/2" T304 Stainless Steel*.
Nuts coated with anti-galling compound.
Torque is 45 ft/lbs.
Coating: **2406** - Two coats of Enamel.
2506 - Fusion Bonded Epoxy.

HOW TO ORDER:

Determine the product number (**2406, etc.**), the nominal pipe size, outlet size, outlet thread, and strap style, and then use the appropriate ordering code as shown in the following example:

If a 6" Double strap saddle is required with a 2" CC tap to fit 6" Ductile pipe (6.90"OD), the ordering code is:

2406 - 6" x 2 - CC - DS
product nominal tap tap strap
number pipe size style style

i.e. **2406 - 6 x 2 - CC - DS**

Designed for tapping into Steel, Ductile Iron, Cast Iron and C900 PVC pipe. Saddle straps and bodies are shaped to evenly and safely distribute the clamping load to the pipe. When tightened, they conform to the various diameters in each nominal size of pipe within specified working range. Refer to the ROBAR OD Chart (see page 0.6.1) for various pipe diameters.

NOMINAL PIPE SIZE	WORKING RANGE		OUTLET SIZES AWWA (CC) OR IRON PIPE (IP)	STRAP STYLE		APPROXIMATE SHIPPING WEIGHT	
	LOW	HIGH		SINGLE (SS)	DOUBLE (DS)	LBS.	KG.
2	2.38	2.56	3/4 - 1	SS		2.0	0.9
3	3.25	3.54	3/4 - 1	SS		2.5	1.1
4	4.50	5.40	3/4 - 2	SS		5.0	2.3
					DS	6.5	2.9
6	6.62	7.50	3/4 - 2	SS		6.0	2.7
					DS	8.5	3.9
8	8.62	9.62	3/4 - 2	SS		6.5	2.9
					DS	10.0	4.5
10	10.75	12.12	3/4 - 2	SS		7.5	3.4
					DS	11.5	5.2
12	12.75	14.38	3/4 - 2	SS		11.5	5.2
					DS	12.5	5.7
14	15.15	16.00	3/4 - 2		DS	15	6.8
16	17.25	18.00	3/4 - 2		DS	19	8.6

All dimensions are in inches.

Note: * Refers to chemically treating Stainless Steel after welding ("Pickled/Passivated") to return it to its original appearance.
- Alternative gasket materials are available. Refer to the Gasket Selection Chart and contact ROBAR for pricing and delivery.



This product is tested and certified by WQA to NSF/ANSI standard 61

ROBAR INDUSTRIES LTD. - BRITISH COLUMBIA

Phone: (604) 591 - 8811
Toll Free: (800) 663 - 6553
Fax: (604) 591 - 5288

LES PRODUITS INDUSTRIELS ROBAR INC. - QUEBEC

Phone: (450) 641 - 9525
Toll Free: (800) 315 - 9525
Fax: (450) 641 - 4894

Website: www.robarindustries.com / E-mail: waterworks@robarindustries.com