

# WATERWORKS













Cast and fabricated waterworks fittings.

Proven and time tested. Quality you can depend on.

COUPLINGS						
PRODUCT	PRODUCT NUMBER AND DESCRIPTION	APPLICATION	TYPE OF PIPE	FOR PIPE SIZES	WORKING PRESS.**	
	Stainless Steel Coupling 1696-2B SS Fasteners	Can be used to couple dissimilar pipe diameters in the same nominal size group.	Ductile Iron Cast Iron Steel A/C, PVC HDPE***	4" through 8" 10" through 12"	305 psi 200 psi	
	Cast Couplings, Enamel Coated 1406/1406R SS Fasteners 1408/1408R HSLA Fasteners	Connections between pipes of same nominal size.	Ductile Iron Cast Iron Steel A/C, PVC HDPE***	2" through 12" 14" through 24"	300 psi 150 psi	
	Cast Couplings, Epoxy Coated  1506/1506R SS Fasteners 1507/1507R Epoxy Coated, HSLA Fasteners with Anodes 1508/1508R MS Fasteners	Connections between pipes of same nominal size and same or different OD's, but for areas where corrosion is a factor.	Ductile Iron Cast Iron Steel A/C, PVC HDPE***	2" through 12" 14" through 24"	300 psi 150 psi	
	Cast couplings, Epoxy Coated, Cathodically Fitted  1519/1519R Epoxy Coated, HSLA Fasteners	Connections between pipes of same nominal size and same or different OD's. Cathodically fitted to allow for electrical continuity throughout the entire fitting.	Ductile Iron Cast Iron Steel A/C, PVC HDPE***	2" through 12" 14" through 24"	300 psi 150 psi	
	Vantage Coupling  1498 Enamel, MS fasteners 1496 Enamel, SS fasteners 1598 Epoxy, MS fasteners 1596 Epoxy, SS fasteners 1696 All Stainless Steel	Can be used to couple dissimilar OD's in the same nominal size. The "Vantage" coupling comes with a stab-fit design.	Ductile Iron Cast Iron Steel A/C, PVC HDPE***	4" through 10" 12"	175 psi 150 psi	
	Stab-Fit Coupling  1406SF SS Fasteners, Enamel Coated  1408SF MS Fasteners, Enamel Coated  1506SF SS Fasteners, Epoxy Coated	Allows for coupling pipe OD's from IPS to Old Cast Iron with no disassembly required.	Ductile Iron Cast Iron PVC Steel HDPE***	4" through 12"	300 psi	
	Fabricated Steel Couplings  1806 SS Fasteners 1808 HSLA Fasteners 1906 SS Fasteners, Epoxy Coated	Non-restrained steel couplings used to flexibly join small or large diameter pipes, suited for higher pressures.	Ductile Iron Cast Iron Steel A/C, PVC HDPE*** CPP	4" through 96"*	Up To 1500 psi	
	Fabricated Steel Reducing Couplings  1846 SS Fasteners 1848 HSLA Fasteners 1946 SS Fasteners, Epoxy Coated	Non-restrained steel reducing couplings used to flexibly join two pipes of different nominal size, suited for higher pressures.	Ductile Iron Cast Iron Steel A/C, PVC HDPE*** CPP	Large end: 6" through 48" Small end: 4" through 46"*	Up To 1500 psi	
	HDPE Restrained Coupling 1906RSCHH SS Fasteners 1908RSCHH HSLA Fasteners	The Robar 1900RSCHH universal wide-range restrained mechanical couplings allow for plain end connections between HDPE plain ended pipes of the same or different outside diameter.	HDPE***	18" through 54"	Up to 254 PSI	



\*\*\* Restraints and inserts are recommended when installing on HDPE.

† This product is tested and certified by WQA to NSF/ANSI standard 61

Note: \*\* Working pressure is dependent on pipe diameter, condition of pipe, service conditions and application.

### **ROBAR INDUSTRIES LTD.**

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#### **SURREY**

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COUPLINGS, FCA'S & DISMANTLING JOINTS						
PRODUCT	PRODUCT NUMBER AND DESCRIPTION	APPLICATION	TYPE OF PIPE	FOR PIPE SIZES	WORKING PRESS.**	
	Galvanized Compression Coupling 1200 Series	Connections between pipes of same nominal size.	Steel, HDPE	3/4" through 2"	Up to 150 psi	
	1606 Stainless Steel Couplings	Connections between pipes of the same OD.	All types	4" through 24"*	150 psi	
	EBAA Cast Restraint Coupling Series  3800 Series	Restrained coupling for use in joining two plain end pipes of the same or dissimilar OD's. Provides axial restraint with a safety factor of 2 to 1.	Ductile Iron Steel PVC HDPE***	4" through 12"	250 psi	
	1900RSC Restrained Coupling	Used to join plain end pipe with a flexible restrained connection. Suitable for use on PVC and Ductile Iron pipe. Sizes 14" – 36". For smaller sizes see the EBAA 3800 Series Restrained Coupling.	Ductile Iron PVC	14" through 48"	to be specified	
	EBAA Megaflange® Restrained Flange Adapter  2100 Series	For adapting and restraining a plain end of Ductile Iron, PVC steel, or HDPE to a flange conforming to ANSI/AWWA C110. Not for use on plain end fittings.	Ductile Iron Steel PVC HDPE***	DI: 3"-48" Steel: 3"-12" HDPE: 3"-12" PVC: 3"-24"	Up to 350 psi	
	ARPOL Install Coupling  ARPOL Repair Coupling	Stainless Steel Coupling  Stainless Steel Repair Clamp	Ductile Iron Cast Iron Steel PVC HDPE***	2" through 80"	to be specified	
	ARPOL Fix Restraint Coupling	Stainless Steel Restrained Coupling	Ductile Iron Cast Iron Steel PVC HDPE***	4" through 48"	to be specified	
	Flanged Coupling Adapters Cast Iron  7404 Enamel Coated, HSLA Fasteners  7406 Enamel Coated, SS Fasteners  7506 Epoxy Coated, SS Fasteners	Used to flexibly adapt plain end pipe to flanged end.	Ductile Iron Cast Iron Steel A/C, PVC HDPE***	4" through 12"	150 psi	
	Fabricated Mild Steel Flanged Coupling Adapters  7808 Enamel Coated, HSLA Fasteners 7906 Epoxy Coated, SS Fasteners	Used to flexibly adapt plain end pipe to flange end.	Ductile Iron Cast Iron Steel A/C. PVC HDPE***	4" through 96"*	Up To 300 psi	
	DMJ Dismantling Joint  7808DJ Enamel Coated, HSLA Fasteners 7906DJ Epoxy Coated, SS Fasteners	Allows for adjustability once the flange and other flange fitting is in place. Provides longitudinal adjustment which allows for future modifications and adjustments. As well an easier way of repairing or	All types	4" through 96"	Up To 350 psi	
-	<b>7404DJ</b> Enamel Coated, HSLA Fasteners <b>7506DJ</b> Epoxy Coated, SS Fasteners	doing maintenance on the flanged pipe system.		4" through 12"		

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Note: \* Larger sizes are available upon request.

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<sup>\*\*\*</sup> Restraints and inserts are recommended when installing on HDPE.

SERVICE SADDLES						
PRODUCT	PRODUCT NUMBER AND DESCRIPTION	APPLICATION	TYPE OF PIPE	FOR PIPE SIZES	WORKING PRESS.**	
	Cast Ductile Service Saddles  2408 Enamel Coated with Low Alloy Steel Straps Zinc Plated  2508 Epoxy Coated with Low Alloy Steel Straps	Used to take a service outlet off a transmission or distribution line.	Ductile Iron Cast Iron Steel	4" through 16"	350 psi	
	Cast Ductile Service Saddles  2406 Enamel Coated with Stainless Steel Straps  2506 Epoxy Coated with Stainless Steel Straps	Used to take a service outlet off a transmission or distribution line in a corrosive area.	Ductile Iron Cast Iron Steel PVC	2" through 16"	350 psi	
	Stainless Steel Service Saddles  2616 One Closure			2" through 12"	250 psi	
	Stainless Steel Service Saddles 2626 Two Closures	Used to take a service outlet off a transmission or distribution line.  Recommended for plastic pipe or where corrosion is a factor.	Ductile Iron Cast Iron Steel A/C, PVC Dry Tap on HDPE	3" through 18"	250 psi	
	Stainless Steel Service Saddles 2636 Three Closures			16" through 30"*	250 psi	
	Cast Bronze Service Saddles  2706 Cast Bronze body with Stainless Steel Straps	Used to take a service outlet off a transmission or distribution line, where corrosion is a factor.	Ductile Iron Cast Iron Steel A/C, PVC Dry Tap on HDPE	4" through 24"	150 psi	
	2786 Isolating Saddles	Used to electrically isolate an outlet or service line.	Ductile Iron Cast Iron Steel	6" through 16"	150 psi	
	2996 Concrete Cylinder Service Saddle	Used for making 3/4 -2" IP or CC taps into concrete steel cylinder pipe	СРР	16" through 36'	150 psi	
	Sewer Saddles 3406 Two Coats of Enamel with Stainless Steel Straps 3506 Corrosion Protective Epoxy Coated with Stainless Steel Straps	Used to make a 4" inlet branch to a gravity main sewer line.	Ductile Iron Cast Iron PVC, HDPE, A/C	6" through 48"*	Gravity	
16 4	^	<b>Note:</b> * Larger sizes are available upon ** Working pressure is dependent		n of pine, service condi	tions and application	



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			RE	PAIR CL	AMPS
PRODUCT	PRODUCT NUMBER AND DESCRIPTION	APPLICATION	TYPE OF PIPE	FOR PIPE SIZES	WORKING PRESS.**
	Stainless Steel Repair Clamps 5616 One Closure	Used to effectively repair holes		3" through 12"	150 psi
	Stainless Steel Repair Clamps 5626 Two Closures	and breaks in water mains.  A wide range of designs, lengths, or diameters are available.  34" - 2" IP or CC Outlets are available on all repair clamps.	Ductile Iron Cast Iron Steel A/C, PVC HDPE	3" through 16"	150 psi
	Stainless Steel Repair Clamps  5636 Three Closures	avanable on an repair clamps.		12" through 30"*	150 psi
	Stainless Steel Repair Clamps 5696 Partial Wrap Gasket	Used to repair small punctures, pinholes and splits requiring only a partial wrap gasket.	Ductile Iron Cast Iron Steel A/C, PVC HDPE	2" through 8"	150 psi
	Stainless Steel Repair Clamps <b>5696SC</b> Partial Wrap Gasket			1/2" through 4"	100 pai
	Stainless Steel Repair Clamps 5606 Full Wrap Gasket	Used to repair small holes or breaks in water mains.	Ductile Iron Cast Iron Steel A/C, PVC HDPE	2" through 8"	150 psi
	Stainless Steel Repair Clamps with Ductile Lugs 5518 One Closure	Used to effectively repair holes and breaks in water mains.  A wide range of designs, lengths, or diameters are available.	Ductile Iron Cast Iron Steel A/C, PVC HDPE	3" through 12"	150 psi
	5528 Two Closures	34" - 2" IP or CC Outlets are available on all repair clamps.		3" through 16"	
	5538 Three Closures			12" through 30"	
	5508 Bell Joint Leak Clamp	Used to repair leaking ductile Iron & Cast Iron Bell Joints.	Cast Iron Ductile Iron	4" through 36"	150 psi



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TAPPING SLEEVES & EXPANSION JOINTS						
PRODUCT	PRODUCT NUMBER AND DESCRIPTION	APPLICATION	TYPE OF PIPE	FOR PIPE SIZES	WORKING PRESS.**	
	Cast Tapping Sleeves  6404 Enamel Coated, HSLA Fasteners  6506 Epoxy Coated, Stainless Steel Fasteners	Used to make a flanged outlet off a main supply line.	Ductile Iron Cast Iron	4" through 8"	150 psi	
	6606 Stainless Steel Tapping Sleeves  - available in lifter bar style or Bolt Bracket  - available with Stainless Steel flange or carbon steel flange	Used for ''Wet" or ''Hot" applications.	Ductile Iron Cast Iron Steel A/C, PVC	4" through 24"*	175 psi	
	6626 Stainless Steel Outlet Sleeves	Used for ''Dry Tap" applications. Particularly suited for use on HDPE.	Ductile Iron Cast Iron Steel A/C, PVC HDPE	4" through 24"*	150 psi	
	6636 Abandon Service Sleeve	Used to seal off abandoned or/ decommissioned 3/4" to 2" main stops. Allows for no disruption in water service. No re-chlorination of lines due to atmospheric exposure.	All types	4" through 24"	150 psi	
	Fabricated Mild Steel Tapping Sleeves  6808 Enamel Coated, HSLA Fasteners 6906 Epoxy Coated, SS Fasteners	Used to make a flanged outlet off a main supply line.	Ductile Iron Cast Iron Steel A/C, PVC	4" through 48"*	150 psi	
	Concrete Cylinder Tapping Sleeves  6898 Enamel Coated, MS Fasteners 6996 Epoxy Coated, SS Fasteners	These fabricated sleeves are designed to reinforce the concrete cylinder pipe when the structural wires are cut and have the additional benefit of being able to be very easily installed.	СРР	16" through 120"	150 psi	
	Fabricated Mild Steel Expansion Joints  8808 Enamel Coated, HSLA Fasteners 8908 Epoxy Coated, HSLA Fasteners 8906 Epoxy Coated, SS Fasteners	Used in pipelines where large longitudinal pipe movements are concentrated.	All types	3" through 96"*	Up To 500 psi	

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	MISCELLANEOUS				
PRODUCT	PRODUCT NUMBER AND DESCRIPTION	APPLICATION	TYPE OF PIPE	FOR PIPE SIZES	WORKING PRESS.
	The SIMTAP Drilling Machine	Used for drilling taps in mains. Available from ¾" – 2".	All	All	N/A
	APAC Drilling Machine 9010	Used for drilling taps in mains. Available from ¾" – 2".	All	All	N/A
Single Manager	Meter Couplings  9440 Cast Ductile Iron 9470 Cast Waterworks Bronze	Used for tapping to NPT standards to mate with flanged water meters.	N/A	1½" 2"	150 psi 150 psi
	Adjustable Inserts  9626 Stainless Steel	Used to add hoop strength on thin wall PVC or HDPE pipe when using couplings, repair clamps or restraining devices.	HDPE	4" through 24"*	N/A
AKSTYX*	Slikstyx Lubricant  Deluxe - Non-Flammable  Regular - Flammable	Used on gasket applications for easier installation.	Use on any gasketed water and sanitary pipes	All	N/A
	Miscellaneous Tools  Torgue Wrench Deep Socket OD Tape	N/A	N/A	N/A	N/A
	AWWA M-11 Harness	Used to fully restrain flexible couplings on steel pipelines.	Steel Pipe	4" through 96"	Contact Robar
<b>\</b>	Pipe Cradle Stand Flange Support Stand	Used to support pipe	Ductile Iron Cast Iron Steel	2" through 36"	N/A
		and flanges.	A/C, PVC HDPE	3" through 24"	
	9500 FRP Back-up Flanges	Used to couple fiberglass pipes together. Suited for lines with corrosive chemicals.	FRP	1" through 30"	150 psi
6	4499 Restraint Lugs	Used on mechanical joint fittings to prevent pull out.	All	All	N/A

Note: \* Larger sizes are available upon request.
Only products bearing the NSF61 logo stamp are compliant.

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