1508 / 1506 CAST DUCTILE IRON COUPLING

APPLICATIONS

ROBAR **1508 / 1506** Straight and Transition couplings are used to make a non-restrained connection between two pipes of the same nominal size but with same or different ODs. Used in areas where corrosion is a factor, the **1506** body is Epoxy coated with Stainless Steel fasteners.

MATERIAL SPECIFICATIONS

Center Sleeve:	Cast Ductile Iron			
End Rings:	Cast Ductile Iron			
Gaskets:	Nitrile (NBR) Rubber Other compounds available			
Fasteners:	1508 —5/8" NC HSLA Steel 1506 —5/8" NC T304 Stainless Steel Nuts coated with anti-galling compund Torque is 70–80 ft. lbs.			
Coating:	Corrosion Protective Epoxy coating			
PSI Rating:	2" through 12" – 300psi 14" through 24" – 150 psi			



HOW TO ORDER

Determine the product number (**1506, etc.**) and the pipe OD or end plate combination for each end of the coupling (see page 1.1.1, 1.1.2), and then use the appropriate

ordering code as shown in the following example.

To couple a 6" Steel pipe (6.63" OD) to a 6" C900 PVC pipe (6.90" OD), using SS Bolts the ordering code is:

Product Number		OD (Actual)		OD (Actual)
1506	-	6.63"	x	6.90"
- 4500	C CO C OO 450C	000		

i.e. 1506 - 6.63 x 6.90 or 1506 - 6D3 x A1



APPLICATIONS

ROBAR **1508R** / **1506R** Straight and Transition couplings are used to make a non-restrained connection between two pipes of the different nominal sizes. Used in areas where corrosion is a factor, the **1506R** body is Epoxy coated with Stainless Steel fasteners.

MATERIAL SPECIFICATIONS

Center Sleeve:	Cast Ductile Iron			
End Rings:	Cast Ductile Iron			
Gaskets:	Nitrile (NBR) Rubber Other compounds available			
Fasteners:	1508R -5/8" NC HSLA Steel 1506R -5/8" NC T304 Stainless Steel Nuts coated with anti-galling compund Torque is 70-80 ft. lbs.			
Coating:	Corrosion Protective Epoxy coating			
PSI Rating:	2" through 12" – 300psi 14" through 24" – 150 psi			



These products are tested and certified by WQA to NSF/ANSI standard 61

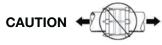
HOW TO ORDER

Determine the product number (**1506R**, etc.) and pipe OD or end plate combination for each end of the coupling (see page 1.2.1, 1.2.2), and then use the appropriate ordering code as shown in the following example.

To couple an 8" Ductile Iron pipe (9.05" OD) to a 6" C900 PVC pipe (6.90" OD) using SS Bolts, the ordering code is:

Product Number		OD (Actual)		OD (Actual)
1506R	-	9.05"	x	6.90"

i.e. 1506R - 9.05 x 6.90 or 1506 - 8A1 x 6A1



Couplings do not prevent pipe pullout. Suitable restraint should be used when required.

ROBAR INDUSTRIES LTD.

www.robarindustries.com waterworks@robarindustries.com Surrey, British Columbia Phone: 1-800-663-6553 Saint-Bruno, Quebec Phone: 1-800-315-9525