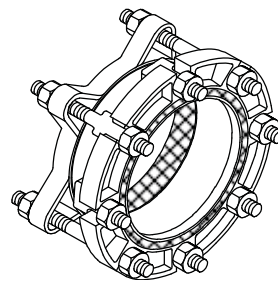




# 7404/7406 FLANGE COUPLING ADAPTER

CAST DUCTILE IRON  
PRICE INFORMATION



Nominal Pipe Size	Working Range			End Code	List Price					
	Low	Pipe OD Actual	High		Body	End Rings	Gaskets	O-Ring Gasket	Complete 7404 FCA	Complete 7406 FCA
4"	3.45	3.50	3.60	4T	\$100.19	\$ 18.39	\$ 9.41	\$ 6.16	\$ 219.90	\$ 416.98
	3.75		4.05	F3A						
	4.05		4.35	F3B						
	4.40	4.50	4.60	D3						
	4.74	4.80	5.10	A1						
	5.10		5.30	E5						
6"	5.85		6.15	F3A	\$104.38	\$ 37.41	\$11.43	\$ 8.19	\$ 311.90	\$ 552.50
	6.15		6.45	F3B						
	6.50	6.63	6.70	D3						
	6.86	6.90	7.10	A1						
	7.15		7.35	E5						
8"	7.90		8.25	F3A	\$149.34	\$ 48.26	\$17.54	\$ 10.28	\$ 377.75	\$ 618.35
	8.25		8.55	F3B						
	8.55	8.63	8.75	D3						
	8.99	9.05	9.30	A1						
	9.30		9.50	E5						
10"	10.60	10.75	10.90	10T	\$208.83	\$ 70.42	\$23.86	\$ 12.35	\$ 595.47	\$1,066.03
	11.10	11.10	11.40	B2						
	11.55		11.75	A1						
	11.90		12.10	E5						
12"	12.60	12.75	12.90	12T	\$253.52	\$ 89.27	\$34.44	\$ 14.24	\$ 673.89	\$1,144.33
	13.20	13.20	13.50	B2						
	13.80	14.00	14.10	A1						
	14.10		14.35	E5						

All dimensions are in inches

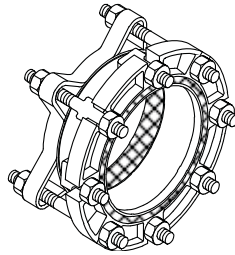
**ROBAR INDUSTRIES LTD.**  
 BC Phone (604) 591-8811 / 1-800-663-6553  
 Fax (604) 591-5288  
 Email waterworks@robarindustries.com

**LES PRODUITS INDUSTRIELS ROBAR INC.**  
 QUEBEC Phone (450) 441-7525 / 1-800-315-9525  
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 Web www.Robarindustries.com



# 7504/7506 FLANGE COUPLING ADAPTER

CAST DUCTILE IRON  
PRICE INFORMATION



Nominal Pipe Size	Working Range			End Code	List Price					
	Low	Pipe OD Actual	High		Body	End Rings	Gaskets	O-Ring Gasket	Complete 7504 FCA	Complete 7506 FCA
4"	3.45	3.50	3.60	4T	\$118.91	\$ 28.39	\$ 9.41	\$ 6.16	\$ 267.67	\$ 427.22
	3.75		4.05	F3A						
	4.05		4.35	F3B						
	4.40	4.50	4.60	D3						
	4.74	4.80	5.10	A1						
5.10		5.30	E5							
6"	5.85		6.15	F3A	\$131.23	\$ 50.79	\$11.43	\$ 8.19	\$ 367.63	\$ 593.87
	6.15		6.45	F3B						
	6.50	6.63	6.70	D3						
	6.86	6.90	7.10	A1						
	7.15		7.35	E5						
8"	7.90		8.25	F3A	\$187.15	\$ 68.60	\$17.54	\$10.28	\$ 430.79	\$ 678.16
	8.25		8.55	F3B						
	8.55	8.63	8.75	D3						
	8.99	9.05	9.30	A1						
	9.30		9.50	E5						
10"	10.60	10.75	10.90	10T	\$268.35	\$ 97.24	\$23.86	\$12.35	\$ 654.76	\$1,148.66
	11.10	11.10	11.40	B2						
	11.55		11.75	A1						
	11.90		12.10	E5						
12"	12.60	12.75	12.90	12T	\$335.87	\$131.50	\$34.44	\$14.24	\$ 748.61	\$1,266.63
	13.20	13.20	13.50	B2						
	13.80	14.00	14.10	A1						
	14.10		14.35	E5						

All dimensions are in inches

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# Dismantling Joints

## 7404DJ/7406DJ/7504DJ/7506DJ

### PRICE INFORMATION

Nom Size	Weight Lbs	LIST PRICE				
		7404DJ Shop coat MS bolts	7406DJ Shop coat SS bolts	7504DJ Epoxy coated MS bolts	7506DJ Epoxy Coated SS bolts	Add-On For SS B8 Tie Rods
4"	26.0	\$ 431.93	\$ 497.86	\$ 468.44	\$ 533.34	\$ 115.00
6"	39.0	\$ 561.93	\$ 730.16	\$ 612.98	\$ 778.62	\$ 135.00
8"	52.0	\$ 751.05	\$ 926.12	\$ 807.36	\$ 981.87	\$ 135.00
10"	83.0	\$ 1,094.59	\$ 1,667.14	\$ 1,168.69	\$ 1,752.68	\$ 265.00
12"	107.0	\$ 1,398.98	\$ 1,955.97	\$ 1,528.34	\$ 2,075.17	\$ 265.00

Notes: Torque to 70-80 ft-lbs.

Flange body is cast ductile iron per ASTM A536-05, class D - 150 PSI WP rating.

Dismantling Joints are not to be used in place of Expansion Joints.

Mount Flanges prior to tightening end ring.

Tie Rods are ASTM A193 B7 material.

Stainless Steel tie rods are available per ASTM A193 B8/B8M class 2 upon request.

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