



1948 / 1946

FABRICATED STEEL REDUCING COUPLING



APPLICATIONS

Fabricated **1948 / 1946** Non-Restraining Steel Reducing Couplings are used to flexibly couple two pipes of different nominal size.

MATERIAL SPECIFICATIONS

Center Sleeve:	Carbon Steel
End Rings:	Carbon Steel
Gaskets:	Nitrile (NBR) Rubber SBR (Buna S) Rubber
Fasteners:	1948 —5/8" NC HSLA Steel 1946 —T304 NC Stainless Steel Nuts coated with anti-galling compound Torque is 70–80 ft. lbs
Coating:	1948/1946 —Epoxy Coat – liquid or fusion (AWWA C210 or C213)

HOW TO ORDER

Determine the product number (**1946**) **actual pipe ODs**, Center Sleeve thickness, Center Sleeve length and then use the appropriate ordering code, as shown in the following example.

To couple a 16" Ductile pipe (17.40" OD) to a 16" Steel pipe (16.00" OD) with a 10" long by 1/4" thick Center Sleeve, the ordering code is:

Product Number	OD (Actual)	x	OD (Actual)	-	Thickness	x	Sleeve Length
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1946 - 17.40" x 16.00" - .25" x 10"

i.e. **1946 - 17.40 x 16.00 - .25 x 10**

Note: Reducing couplings are available with minimum barrel lengths of 10". Contact ROBAR for working pressures.



These products are tested and certified by WQA to NSF/ANSI standard 61



1958 / 1956

FABRICATED STEEL LONG SLEEVE COUPLING



APPLICATIONS

Fabricated **1958 / 1956** Long Sleeve Couplings are used to join large pipe gaps with the same ODs.

MATERIAL SPECIFICATIONS

Center Sleeve:	Carbon Steel
End Rings:	Carbon Steel
Gaskets:	Nitrile (NBR) Rubber Other compounds available
Fasteners:	1958 —5/8" NC HSLA Steel 1956 —T304 Stainless Steel Nuts coated with anti-galling compound Torque is 70–80 ft. lbs
Coating:	1958/1956 —Epoxy Coat – liquid or fusion (AWWA C210 or C213)

HOW TO ORDER

Determine the product number (**1956, etc.**), **actual pipe OD of both pieces of pipe**, Center Sleeve thickness, Center Sleeve length and then use the appropriate ordering code, as shown in the following example.

To couple a 16" Ductile pipe (17.40" OD) to a 16" Ductile pipe with a 24" long by 1/4" thick Center Sleeve, the ordering code is:

Product Number	OD (Actual)	x	OD (Actual)	-	Thickness	x	Sleeve Length
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1956 - 17.40" x 17.40" - .25" x 24"

i.e. **1956 - 17.40 x 17.40 - .25 x 24**

Note: Please contact ROBAR for special lengths and dimensions. Contact ROBAR for working pressures.

CAUTION



Couplings do not prevent pipe pullout. Suitable restraint should be used when required.

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